

Cal-Rise[®]

A leavening alternative
to SAPP and SALP



Value

For Bakeries

- Provides similar dough characteristics to SAPP and SALP
- Results in high-quality finished products
- Improves supply chain flexibility

For Consumers

- Helps reduce sodium intake
- Delivers clean taste
- Provides consistent texture

Cal-Rise® vs. SAPP vs. SALP

DESCRIPTION	CAL-RISE®	SAPP	SALP
Neutralizing Value (NV)	72	72	100

Cal-Rise® calcium acid pyrophosphate and monocalcium phosphate anhydrous
Additional Benefits

Sodium Reduction

20% sodium reduction compared to SAPP

No Aftertaste

Cleaner tasting end product for consumers

Consistent Dough Characteristics

As SAPP and SALP-based leavenings

Multiple Applications



BISCUITS



CAKES



MUFFINS



PANCAKES



TORTILLAS

Why Innophos



Market Facing Solutions



Supply Chain Flexibility



Quality & Consistency



Technical Expertise



Global Footprint



Trusted Partnerships

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